



**Haas Factory Outlet**

A Division of HFO Chicago, LLC

**\$350** Includes  
Both Sessions

# ADVANCED PROBE TRAINING

Join HFO Chicago for this Specialized Renishaw Training  
and Learn How to Calibrate & Operate the Probe System

## Part 1 - Basic

- Define Limitations
- Qualifying probes assembly
- 3 Calibration routines
- 16 work probe routines
- 7 Tool setter routines including tool breakage
- Ips equivalent for both tool and work offsets

## Part 2 - Advanced

- Macro variable assignments
- Block look ahead
- Protected moves
- 3 point Boss/Bore
- Angle measure
- Angle pocket/web
- Surface measure 8 non-template routines
- 4th axis measure skew
- Bore/Boss on pocket circle
- Feature to feature

View class schedule and  
**REGISTER TODAY @ [WWW.HFOCHICAGO.COM/PROBE](http://WWW.HFOCHICAGO.COM/PROBE)**